

# **MG Chemicals UK Limited**

#### Version No: A-2.00

Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Issue Date: 07/03/2022 Revision Date: 07/03/2022 L.REACH.GB.EN

## SECTION 1 Identification of the substance / mixture and of the company / undertaking

### 1.1. Product Identifier

Product name 8349TFM-A		
Synonyms	SDS Code: 8349TFM-Part A; 8349TFM-25ML, 8349TFM-50ML   UFI:TEQ0-Y0SS-6008-17J8	
Other means of identification	Thermal Adhesive	

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Thermally conductive adhesive resin
Uses advised against	Not Applicable

### 1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)		
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	1210 Corporate Drive Ontario L7L 5R6 Canada		
Telephone	+(44) 1663 362888	+(1) 800-340-0772		
Fax	Not Available	+(1) 800-340-0773		
Website	Not Available	www.mgchemicals.com		
Email	sales@mgchemicals.com	Info@mgchemicals.com		

#### 1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	
Emergency telephone numbers	+(44) 20 35147487	
Other emergency telephone numbers	+(0) 800 680 0425	

### **SECTION 2 Hazards identification**

### 2.1. Classification of the substance or mixture

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	H411 - Hazardous to the Aquatic Environment Long-Term Hazard Category 2, H315 - Skin Corrosion/Irritation Category 2, H319 - Serious Eye Damage/Eye Irritation Category 2, H317 - Sensitisation (Skin) Category 1
Legend:	1. Classified by Chernwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567

#### 2.2. Label elements

Hazard pictogram(s)	
Signal word	Warning

### Hazard statement(s)

H411	oxic to aquatic life with long lasting effects.		
H315	Causes skin irritation.		
H319	Causes serious eye irritation.		
H317	May cause an allergic skin reaction.		

## Supplementary statement(s)

EUH205 Contains epoxy constituents. May produce an allergic reaction.

### Precautionary statement(s) Prevention

P280         Wear protective gloves, protective clothing, eye protection and face protection.		
P261	Avoid breathing mist/vapours/spray.	
P273	Avoid release to the environment.	
P264	Wash all exposed external body areas thoroughly after handling.	
P272	Contaminated work clothing should not be allowed out of the workplace.	

### Precautionary statement(s) Response

P302+P352	F ON SKIN: Wash with plenty of water and soap.			
P305+P351+P338	N EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.			
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.			
P337+P313	eye irritation persists: Get medical advice/attention.			
P362+P364	Take off contaminated clothing and wash it before reuse.			
P391	Collect spillage.			

### Precautionary statement(s) Storage

Not Applicable

### Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

### 2.3. Other hazards

 $\label{eq:cumulative effects may result following exposure^{\star}.$ 

P501

May produce discomfort of the respiratory system\*.

### Limited evidence of a carcinogenic effect\*.

Possible respiratory sensitizer\*.

bisphenol F diglycidyl ether copolymer

Listed in the Europe Regulation (EU) 2018/1881 Specific Requirements for Endocrine Disruptors

# **SECTION 3 Composition / information on ingredients**

#### 3.1.Substances

See 'Composition on ingredients' in Section 3.2

### 3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	SCL / M-Factor	Nanoform Particle Characteristics
1.21645-51-2 2.244-492-7 3.Not Available 4.Not Available	50	<u>aluminium</u> <u>hydroxide</u>	Serious Eye Damage/Eye Irritation Category 2; H319 [1]	Not Available	Not Available
1.28064-14-4 2.Not Available 3.Not Available 4.Not Available	30	bisphenol F diglycidyl ether copolymer [e]	Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Sensitisation (Skin) Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 2; H315, H319, H317, H411, EUH205 <sup>[1]</sup>	Not Available	Not Available
1.1344-28-1. 2.215-691-6 3.Not Available 4.Not Available	7	aluminium oxide	Not Applicable	Not Available	Not Available
1.68333-79-9 2.269-789-9 3.Not Available 4.Not Available	7	ammonium polyphosphate	Hazardous to the Aquatic Environment Long-Term Hazard Category 4; H413 <sup>[1]</sup>	Not Available	Not Available
1.17557-23-2 2.241-536-7 3.603-094-00-7 4.Not Available	3	neopentyl glycol diglycidyl ether	Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1; H315, H317 <sup>[2]</sup>	Not Available	Not Available
1.70700-21-9 2.Not Available 3.Not Available 4.Not Available	1	monomethyl phosphate ethoxylated	Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 4; H315, H318, H413 <sup>[1]</sup>	Not Available	Not Available
1.1333-86-4 2.215-609-9 422-130-0 435-640-3 3.Not Available 4.Not Available	0.8	carbon black	Carcinogenicity Category 2; H351 <sup>[1]</sup>	Not Available	Not Available
Legend:	1. Classified I	by Chemwatch; 2. Classi	fication drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI	2020/1567; 3. 0	Classification drawn

from C&L; \* EU IOELVs available; [e] Substance identified as having endocrine disrupting properties

### **SECTION 4 First aid measures**

#### 4.1. Description of first aid measures

Eye Contact	<ul> <li>If this product comes in contact with the eyes:</li> <li>Wash out immediately with fresh running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
Skin Contact	If skin contact occurs: <ul> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Flush skin and hair with running water (and soap if available).</li> <li>Seek medical attention in event of irritation.</li> </ul>
Inhalation	<ul> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> </ul>
Ingestion	<ul> <li>Immediately give a glass of water.</li> <li>First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>

## 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

#### 4.3. Indication of any immediate medical attention and special treatment needed

for phosphate salts intoxication:

- All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred.
- Ingestion of large quantities of phosphate salts (over 1.0 grams for an adult) may cause an osmotic catharsis resulting in diarrhoea and probable abdominal cramps. Larger doses such as 4-8 grams will almost certainly cause these effects in everyone. In healthy individuals most of the ingested salt will be excreted in the faeces with the diarrhoea and, thus, not cause any systemic toxicity. Doses greater than 10 grams hypothetically may cause systemic toxicity.
- Treatment should take into consideration both anionic and cation portion of the molecule.
- All phosphate salts, except calcium salts, have a hypothetical risk of hypocalcaemia, so calcium levels should be monitored.

Treat symptomatically.

### **SECTION 5 Firefighting measures**

### 5.1. Extinguishing media

#### Foam.

- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

### 5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

#### 5.3. Advice for firefighters

3. Advice for menginers	
Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear full body protective clothing with breathing apparatus.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>Avoid spraying water onto liquid pools.</li> <li>DO NOT approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> </ul>
Fire/Explosion Hazard	<ul> <li>Combustible.</li> <li>Slight fire hazard when exposed to heat or flame.</li> <li>Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>May emit acrid smoke.</li> <li>Mists containing combustible materials may be explosive.</li> <li>Combustion products include:</li> <li>carbon dioxide (CO2)</li> <li>aldehydes</li> <li>phosphorus oxides (POx)</li> <li>metal oxides</li> <li>other pyrolysis products typical of burning organic material.</li> <li>When aluminium oxide dust is dispersed in air, firefighters should wear protection against inhalation of dust particles, which can also contain hazardous substances from the fire absorbed on the aluminium pydroxide (aluminium trihydrate) is decomposed to aluminium oxide (which forms a protective, non-flammable layer on the material surface) and water. The water (as steam) forms a layer of non-flammable gas near the material s surface, inhibiting flames. The reaction is endothermic (absorbs heat energy), thus cooling the material and slowing burning.</li> </ul>

See section 8

# 6.2. Environmental precautions

See section 12

### 6.3. Methods and material for containment and cleaning up

Minor Spills	•	ve c an a s sh onta ne s and, atair lage ls ed so	diluent, th pproved nould be ct with sk ubstance earth, in er for wa e. orbents li	air-purifying absorbed wi kin and eyes , by using pr ert material aste disposal sted in orde	respirator with c th sand. rotective equipm or vermiculite. I. r of priority.	spill to prevent contamination of soil and surface or ground water. organic vapor canister is recommended for cleaning up spills and ent.
	LAND SPILL - SMALL					
	cross-linked polymer - particulate	1	shovel	shovel	R, W, SS	
	cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT	
	wood fiber - pillow	1	throw		R, P, DGC, RT	
	foamed glass - pillow	2	shovel	shovel	R, W, P, DGC	
	sorbent clay - particulate	2	shovel	shovel	R, I, P	
	wood fibre - particulate	3	shovel	shovel	R, W, P, DGC	
	LAND SPILL - MEDIUM					
	cross-linked polymer - particulate	1	blower	skiploader	R,W, SS	
	cross-linked polymer - pillow	2	throw	skiploader	R, DGC, RT	
	sorbent clay - particulate	3	blower	skiploader	R, I, P	
	polypropylene - particulate	3	blower	skiploader	R, SS, DGC	
	wood fiber - particulate	4	blower	skiploader	R, W, P, DGC	
Major Spills	expanded moneral - particulate	4	blower	skiploader	R, I, W, P, DG	c
	Legend DGC: Not effective where ground co R; Not reusable I: Not incinerable P: Effectiveness reduced when rain RT:Not effective where terrain is rug SS: Not for use within environmenta W: Effectiveness reduced when win Reference: Sorbents for Liquid Haz. R.W Melvold et al: Pollution Techno Industrial spills or releases of reacti- collected, and reprocessed or dispo An approved air-purifying respirator Moderate hazard. • Clear area of personnel and mo • Alert Fire Brigade and tell them • Wear breathing apparatus plus • Prevent, by any means availabl • No smoking, naked lights or ign • Increase ventilation. • Stop leak if safe to do so. • Contain spill with sand, earth or • Collect recoverable product with • Collect solid residues and seal • Wash area and prevent runoff in	y ggec ally s dy ardo logy ve c sed pro- loca pro- le, s iitior	I sensitive pus Subs Review liluents a of accor n organic upwind. ation and tective gl pillage fin n sources miculite. concelled cor d, earth c belled dr drains.	sites tance Clean No. 150: No re infrequen ding to appli -vapor canis I nature of ha oves. om entering S.	yes Data Corpo t and generally of cable governme ster is recommer azard. drains or water ecycling. a. bosal.	contained. If a large spill does occur, the material should be captured, intal requirements. ided for emergency work.

# 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# **SECTION 7 Handling and storage**

7.1. Precautions for safe handling

Safe handling

Avoid all personal contact, including inhalation.

Continued...

	Wear protective clothing when risk of exposure occurs.
	Use in a well-ventilated area.
	Prevent concentration in hollows and sumps.
	DO NOT enter confined spaces until atmosphere has been checked.
	Avoid smoking, naked lights or ignition sources.
	Avoid contact with incompatible materials.
	When handling, DO NOT eat, drink or smoke.
	Keep containers securely sealed when not in use.
	Avoid physical damage to containers.
	Always wash hands with soap and water after handling.
	Work clothes should be laundered separately.
	Use good occupational work practice.
	Observe manufacturer's storage and handling recommendations contained within this SDS.
	Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
	DO NOT allow clothing wet with material to stay in contact with skin
ire and explosion protection	See section 5
	Store in original containers.
	Keep containers securely sealed.
Other information	Store in a cool, dry, well-ventilated area.
Other Information	Store away from incompatible materials and foodstuff containers.
	Protect containers against physical damage and check regularly for leaks.
	Observe manufacturer's storage and handling recommendations contained within this SDS.
Other information	<ul> <li>Store in a cool, dry, well-ventilated area.</li> <li>Store away from incompatible materials and foodstuff containers.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> </ul>

	<ul> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>
Storage incompatibility	<ul> <li>For aluminas (aluminium oxide): Incompatible with hot chlorinated rubber. In the presence of chlorine triffuoride may react violently and ignite.</li> <li>-May initiate explosive polymerisation of olefin oxides including ethylene oxide.</li> <li>-Produces exothermic reaction above 200°C with halocarbons and an exothermic reaction at ambient temperatures with halocarbons in the presence of other metals.</li> <li>-Produces exothermic reaction with oxygen difluoride.</li> <li>-Forms explosive mixtures with sodium nitrate.</li> <li>-Reacts vigorously with vinyl acetate.</li> <li>Aluminium oxide is an amphoteric substance, meaning it can react with both acids and bases, such as hydrofluoric acid and sodium hydroxide, acting as an acid with a base and a base with an acid, neutralising the other and producing a salt.</li> <li>Epoxides: <ul> <li>react, possibly violently, with anhydrous metal chlorides, ammonia, amines and group 1 metals.</li> <li>react, possibly violently, with anhydrous metal chlorides, ammonia, amines and group 1 metals.</li> <li>Phenols are incompatible with strong reducing substances such as hydroflex, alkali metals, and sulfides.</li> <li>Avoid use of aluminium, copper and brass alloys in storage and process equipment.</li> <li>Heat is generated by the acid-base reaction between phenols and bases.</li> <li>Phenols are sulfonated very readit (or example, by concentrated sulfuric acid at room temperature), these reactions generate heat.</li> <li>Phenols are sulfonated very readit (or example, by concentrated sulfuric acid at prover gradies).</li> <li>may polymerise in the heated. Many of them form metal salts that tend toward detonation by rather mild shock.</li> <li>Glycidy tieters:</li> <li>may polymerise in contact with heat, organic and inorganic free radical producing initiators</li> <li>may polymerise in contact with heat, organic and inorganic free radical producing initiators</li> <li>may polymerise in contact with heat, organic and inorganic free radical producing initiators</li></ul></li></ul>

# 7.3. Specific end use(s)

See section 1.2

# SECTION 8 Exposure controls / personal protection

# 8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
aluminium hydroxide	Inhalation 10.76 mg/m³ (Systemic, Chronic) Inhalation 10.76 mg/m³ (Local, Chronic) <i>Oral 4.74 mg/kg bw/day (Systemic, Chronic)</i> *	Not Available
aluminium oxide	Dermal 0.84 mg/kg bw/day (Systemic, Chronic) Inhalation 3 mg/m <sup>3</sup> (Systemic, Chronic) Inhalation 3 mg/m <sup>3</sup> (Local, Chronic)	74.9 μg/L (Water (Fresh)) 20 mg/L (STP)

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Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
	Dermal 0.3 mg/kg bw/day (Systemic, Chronic) * Inhalation 0.75 mg/m³ (Systemic, Chronic) * Oral 1.32 mg/kg bw/day (Systemic, Chronic) * Inhalation 0.75 mg/m³ (Local, Chronic) *	
ammonium polyphosphate	Inhalation 18.06 mg/m³ (Systemic, Chronic) Inhalation 4.45 mg/m³ (Systemic, Chronic) * Oral 1.28 mg/kg bw/day (Systemic, Chronic) *	Not Available
carbon black	Inhalation 1 mg/m³ (Systemic, Chronic) Inhalation 0.5 mg/m³ (Local, Chronic) Inhalation 0.06 mg/m³ (Systemic, Chronic) *	1 mg/L (Water (Fresh)) 0.1 mg/L (Water - Intermittent release) 10 mg/L (Water (Marine))

\* Values for General Population

#### Occupational Exposure Limits (OEL)

INGREDIENT	DATA
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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	aluminium oxide	Aluminium oxides: respirable dust	4 mg/m3	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	aluminium oxide	Aluminium oxides: inhalable dust	10 mg/m3	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	carbon black	Carbon black	3.5 mg/m3	7 mg/m3	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
aluminium hydroxide	8.7 mg/m3	73 mg/m3		440 mg/m3
bisphenol F diglycidyl ether copolymer	30 mg/m3	330 mg/m3		2,000 mg/m3
aluminium oxide	15 mg/m3	170 mg/m3		990 mg/m3
carbon black	9 mg/m3	99 mg/m3		590 mg/m3
Ingredient	Original IDLH		Revised IDLH	
aluminium hydroxide	Not Available		Not Available	
bisphenol F diglycidyl ether copolymer	Not Available		Not Available	
aluminium oxide	Not Available		Not Available	
ammonium polyphosphate	Not Available		Not Available	
neopentyl glycol diglycidyl ether	Not Available		Not Available	
monomethyl phosphate	Not Available		Not Available	

Occupational Exposure Banding				
carbon black	1,750 mg/m3	Not Available		
ethoxylated	Not Available	Not Available		

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit		
aluminium hydroxide	E	≤ 0.01 mg/m³		
bisphenol F diglycidyl ether copolymer	E	≤ 0.1 ppm		
neopentyl glycol diglycidyl ether	E	≤ 0.1 ppm		
monomethyl phosphate ethoxylated	E	≤ 0.1 ppm		
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure hand (OEB) which corresponds to			

range of exposure concentrations that are expected to protect worker health.

### MATERIAL DATA

For aluminium oxide and pyrophoric grades of aluminium:

Twenty seven year experience with aluminium oxide dust (particle size 96% 1,2 um) without adverse effects either systemically or on the lung, and at a calculated concentration equivalent to 2 mg/m3 over an 8-hour shift has lead to the current recommendation of the TLV-TWA.

The limit should also apply to aluminium pyro powders whose toxicity is reportedly greater than aluminium dusts and should be protective against lung changes.

For aluminium oxide:

The experimental and clinical data indicate that aluminium oxide acts as an 'inert' material when inhaled and seems to have little effect on the lungs nor does it produce significant organic disease or toxic effects when exposures are kept under reasonable control. [Documentation of the Threshold Limit Values], ACGIH, Sixth Edition

Exposed individuals are NOT reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

#### Classification into classes follows:

### ClassOSF Description

- 550 Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities А в
- 26-550 As 'A' for 50-90% of persons being distracted
- 1-26 As 'A' for less than 50% of persons being distracted С D
- 0.18-1 10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
- <0.18 As 'D' for less than 10% of persons aware of being tested F

For epichlorohydrin

Odour Threshold Value: 0.08 ppm

NOTE: Detector tubes for epichlorohydrin, measuring in excess of 5 ppm, are commercially available. Exposure at or below the recommended TLV-TWA is thought to minimise the potential for adverse respiratory, liver, kidney effects. Epichlorohydrin has been implicated as a human skin sensitiser, hence individuals who are hypersusceptible or otherwise unusually responsive to certain chemicals may NOT be adequately protected from adverse health effects. Odour Safety Factor (OSF)

OSF=0.54 (EPICHLOROHYDRIN)

#### 8.2. Exposure controls

	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture				
	velocities' of fresh circulating air required to effectively remo	Air Speed:			
	solvent, vapours, degreasing etc., evaporating from tank (	in still air).		0.25-0.5 m/s (50-100 f/min)	
	aerosols, fumes from pouring operations, intermittent cont drift, plating acid fumes, pickling (released at low velocity	•	ansfers, welding, spray	0.5-1 m/s (100-200 f/min.)	
8.2.1. Appropriate engineering controls	direct spray, spray painting in shallow booths, drum filling, generation into zone of rapid air motion)	conveyer loading, crusher dusts, g	gas discharge (active	1-2.5 m/s (200-500 f/min.)	
	grinding, abrasive blasting, tumbling, high speed wheel gevery high rapid air motion).	enerated dusts (released at high ini	itial velocity into zone of	2.5-10 m/s (500-2000 f/min.)	
	Within each range the appropriate value depends on:				
	Lower end of the range	Upper end of the range			
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents			
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity			
	3: Intermittent, low production.	3: High production, heavy use			
	4: Large hood or large air mass in motion	4: Small hood-local control only			
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.				
8.2.2. Personal protection					
Eye and face protection	<ul> <li>Safety glasses with side shields.</li> <li>Chemical goggles.</li> <li>Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>				
Skin protection	See Hand protection below				
Hands/feet protection	<ul> <li>NOTE:</li> <li>The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> <li>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</li> <li>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</li> </ul>				

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	Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: • frequency and duration of contact, • chemical resistance of glove material, • glove thickness and • dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).
	When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
	When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
	Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.     Contaminated gloves should be replaced.
	As defined in ASTM F-739-96 in any application, gloves are rated as:
	Excellent when breakthrough time > 480 min     Good when breakthrough time > 20 min
	Fair when breakthrough time < 20 min
	<ul> <li>Poor when glove material degrades</li> <li>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</li> </ul>
	It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.
	Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical
	data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:
	Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
	Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or
	puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed
	moisturiser is recommended. When handling liquid-grade epoxy resins wear chemically protective gloves , boots and aprons.
	The performance, based on breakthrough times ,of:
	<ul> <li>Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent</li> <li>Butyl Rubber ranges from excellent to good</li> </ul>
	Nitrile Butyl Rubber (NBR) from excellent to fair.
	Neoprene from excellent to fair     Polyvinyl (PVC) from excellent to poor
	As defined in ASTM F-739-96
	Excellent breakthrough time > 480 min
	<ul> <li>Good breakthrough time &gt; 20 min</li> <li>Fair breakthrough time &lt; 20 min</li> </ul>
	Poor glove material degradation
	Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)
	• <b>DO NOT</b> use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin).
	<ul> <li>DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.</li> </ul>
	Replacement time should be considered when selecting the most appropriate glove. It may be more effective to select a glove with lower
	chemical resistance but which is replaced frequently than to select a more resistant glove which is reused many times
Body protection	See Other protection below
	Overalls.     DVC area
Other protection	<ul> <li>P.V.C apron.</li> <li>Barrier cream.</li> </ul>
	Skin cleansing cream.
	Eye wash unit.

#### **Respiratory protection**

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.

- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

· Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.

• The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).

Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or

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vendor recommended.

Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
 Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)

 $\cdot$  Use approved positive flow mask if significant quantities of dust becomes airborne.

· Try to avoid creating dust conditions.

Class P2 particulate filters are used for protection against mechanically and thermally generated particulates or both.

P2 is a respiratory filter rating under various international standards, Filters at least 94% of airborne particles

Suitable for:

· Relatively small particles generated by mechanical processes eg. grinding, cutting, sanding, drilling, sawing.

Sub-micron thermally generated particles e.g. welding fumes, fertilizer and bushfire smoke.

· Biologically active airborne particles under specified infection control applications e.g. viruses, bacteria, COVID-19, SARS

#### 8.2.3. Environmental exposure controls

See section 12

### **SECTION 9 Physical and chemical properties**

# 9.1. Information on basic physical and chemical properties

Appearance	Dark		
	1		
Physical state	Liquid	Relative density (Water = 1)	1.73
Odour	Slight	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	>20.5
Initial boiling point and boiling range (°C)	>150	Molecular weight (g/mol)	Not Available
Flash point (°C)	150	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

#### 9.2. Other information

Not Available

### **SECTION 10 Stability and reactivity**

10.1.Reactivity	See section 7.2
10.2. Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

#### **SECTION 11 Toxicological information**

# 11.1. Information on toxicological effects

This includes on texicologic	
Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. In animal testing, exposure to aerosols of some reactive diluents (notably o-cresol glycidyl ether, CAS RN: 2210-79-9) has been reported to affect the adrenal gland, central nervous system, kidney, liver, ovaries, spleen, testes, thymus, and respiratory tract. Inhalation hazard is increased at higher temperatures.
Ingestion	Reactive diluents exhibit a range of ingestion hazards. Small amounts swallowed incidental to normal handling operations are not likely to cause injury. However, swallowing larger amounts may cause injury. Inorganic polyphosphates are used extensively in domestic and industrial products. Rats fed 10% sodium trimetaphosphate for a month exhibited transient tubular necrosis; those given 10% sodium metaphosphate exhibited growth retardation; 10% sodium hexametaphosphate produced pale and swollen kidneys. Salts of this type appear to be hydrolysed in the bowel to produce phosphoric acid and systemic acidosis may result following absorption. Higher molecular weight species, absorbed from the alimentary canal, may produce hypocalcaemic tetany due to binding of ionised calcium by the absorbed phosphate. This is reported in at least one case following ingestion of sodium tripolyphosphate. Acute toxic responses to aluminium are confined to the more soluble forms. The material has <b>NOT</b> been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern. High molecular weight material; on single acute exposure would be expected to pass through gastrointestinal tract with little change / absorption. Occasionally accumulation of the solid material within the alimentary tract may result in formation of a bezoar (concretion), producing discomfort.
Skin Contact	Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to bilstering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Contact with aluminas (aluminium oxides) may produce a form of irritant dermatitis accompanied by pruritus. Though considered non-harmful, slight irritation may result from contact because of the abrasive nature of the aluminium oxide particles. Skin contact with reactive diluents may cause slight to moderate irritation with local redness. Repeated or prolonged skin contact may cause burns. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur. Eye contact with reactive diluents may cause slight to severe irritation with the possibility of chemical burns or moderate to severe corneal injury.
Chronic	On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsivenes via an immunological, initiant or other mechanism. Once the airways have become hyper-responsive, further exposers to a sensitiser will become hyper-responsive and its impossible to identify in advance who are likely to become hyper-responsive. Substances than can cuase occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing air-way hyper-responsive. And can expose to a sensitiser will become hyper-responsive and its impossible to identify in advance who are likely to become hyper-responsive and classified as asthmagens or respiratory sensitisers. Wherever its is reasonably practicable, exposure to substances that can cuase occupational asthma in people with pre-existing air-way hyper-responsive. Activities giving rise to short-term peak concentrations shoul receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed to raibe to be exposed to a substance which may cause occupational asthma and there should be appropriate consitterion their water solubility and severe reintian toproperies, the lower addehydes area exposed most itsue, particularly the eyes and mucous membranes of the upper respiratory resonsitered. Shis sensitisation reactions have been noted after exposure to usa-dormated-tyde resis. Paper metal and there into the lo

Testicular abnormalities (including testicular atrophy with decreased spermatogenic activity) following exposure to glycidyl ethers have been reported. Haemopoietic abnormalities following exposure to glycidyl ethers, including alteration of the leukocyte count, atrophy of lymphoid tissue, and bone marrow cytotoxicity have also been reported. These abnormalities were usually observed along with pneumonia and/or toxemia, and therefore may be secondary effects. However, especially in light of the generalized reduction in leukocytes and the atrophy of lymphoid tissues, the observed haemopoietic abnormalities may have been predisposing factors to pneumonia. While none of the individual research reports are conclusive with respect to the ability of glycidyl ethers to produce permanent changes to the testes or haemopoietic system in laboratory animals, the pattern of displayed effects is reason for concern

Glycidyl ethers have been shown to cause allergic contact dermatitis in humans. Glycidyl ethers generally cause skin sensitization in experimental animals. Necrosis of the mucous membranes of the nasal cavities was induced in mice exposed to allyl glycidyl ether. A study of workers with mixed exposures was inconclusive with regard to the effects of specific glycidyl ethers. Phenyl glycidyl ether, but not n-butyl glycidyl ether, induced morphological transformation in mammalian cells in vitro. n-Butyl glycidyl ether induced micronuclei in mice in vivo or chromosomal aberrations in nvito. Phenyl glycidyl ether did not induce micronuclei or chromosomal aberrations in vivo or chromosomal aberrations in animal cells in vitro. Alkyl C12 or C14 glycidyl ether did not induce DNA damage in cultured human cells or mutation in cultured animal cells. Allyl glycidyl ether induced mutation in Drosophila. The glycidyl ethers were generally mutagenic to bacteria. Chronic exposure to aluminais (aluminium oxides) of particle size 1.2 microns did not produce significant systemic or respiratory system effects in workers. Epidemiologic surveys have indicated an excess of nonmalignant respiratory disease in workers exposed to aluminum oxide during abrasives production.

Very fine Al2O3 powder was not fibrogenic in rats, guinea pigs, or hamsters when inhaled for 6 to 12 months and sacrificed at periods up to 12 months following the last exposure.

When hydrated aluminas were injected intratracheally, they produced dense and numerous nodules of advanced fibrosis in rats, a reticulin network with occasional collagen fibres in mice and guinea pigs, and only a slight reticulin network in rabbits. Shaver's disease, a rapidly progressive and often fatal interstitial fibrosis of the lungs, is associated with a process involving the fusion of bauxite (aluminium oxide) with iron, coke and silica at 2000 deg. C.

The weight of evidence suggests that catalytically active alumina and the large surface area aluminas can induce lung fibrosis(aluminosis) in experimental animals, but only when given by the intra-tracheal route. The pertinence of such experiments in relation to workplace exposure is doubtful especially since it has been demonstrated that the most reactive of the aluminas (i.e. the chi and gamma forms), when given by inhalation, are non-fibrogenic in experimental animals. However rats exposed by inhalation to refractory aluminium fibre showed mild fibrosis and possibly carcinogenic effects indicating that fibrous aluminas might exhibit different toxicology to non-fibrous forms. Aluminium oxide fibres administered by the intrapleural route produce clear evidence of carcinogenicity.

Saffil fibre an artificially produced form alumina fibre used as refractories, consists of over 95% alumina, 3-4 % silica. Animal tests for fibrogenic, carcinogenic potential and oral toxicity have included in-vitro, intraperitoneal injection, intrapleural injection, inhalation, and feeding. The fibre has generally been inactive in animal studies. Also studies of Saffil dust clouds show very low respirable fraction.

There is general agreement that particle size determines that the degree of pathogenicity (the ability of a micro-organism to produce infectious disease) of elementary aluminium, or its oxides or hydroxides when they occur as dusts, fumes or vapours. Only those particles small enough to enter the alveolii (sub 5 um) are able to produce pathogenic effects in the lungs.

Occupational exposure to aluminium compounds may produce asthma, chronic obstructive lung disease and pulmonary fibrosis. Long-term overexposure may produce dyspnoea, cough, pneumothorax, variable sputum production and nodular interstitial fibrosis; death has been reported. Chronic interstitial pneumonia with severe cavitations in the right upper lung and small cavities in the remaining lung tissue, have been observed in gross pathology. Shaver's Disease may result from occupational exposure to fumes or dusts; this may produce respiratory distress and fibrosis with large blebs. Animal studies produce no indication that aluminium or its compounds are carcinogenic.

Because aluminium competes with calcium for absorption, increased amounts of dietary aluminium may contribute to the reduced skeletal mineralisation (osteopenia) observed in preterm infants and infants with growth retardation. In very high doses, aluminium can cause neurotoxicity, and is associated with altered function of the blood-brain barrier. A small percentage of people are allergic to aluminium and experience contact dermatitis, digestive disorders, vomiting or other symptoms upon contact or ingestion of products containing aluminium, such as deodorants or antacids. In those without allergies, aluminium cookware has not been shown to lead to aluminium toxicity in general, excessive consumption of antacids containing aluminium compounds and excessive use of aluminium-containing antiperspirants provide more significant exposure levels. Studies have shown that consumption of aluminium in nervous and osseus tissue. Furthermore, aluminium increases oestrogen-related gene expression in human breast cancer cells cultured in the laboratory These salts' estrogen-like effects have led to their classification as a metalloestrogen. Some researchers have expressed concerns that the aluminium in antiperspirants may increase the risk of breast cancer.

After absorption, aluminium distributes to all tissues in animals and humans and accumulates in some, in particular bone. The main carrier of the aluminium ion in plasma is the iron binding protein, transferrin. Aluminium can enter the brain and reach the placenta and foetus. Aluminium may persist for a very long time in various organs and tissues before it is excreted in the urine. Although retention times for aluminium appear to be longer in humans than in rodents, there is little information allowing extrapolation from rodents to the humans.

At high levels of exposure, some aluminium compounds may produce DNA damage in vitro and in vivo via indirect mechanisms. The database on carcinogenicity of aluminium compounds is limited. No indication of any carcinogenic potential was obtained in mice given aluminium potassium sulphate at high levels in the diet.

Aluminium has shown neurotoxicity in patients undergoing dialysis and thereby chronically exposed parenterally to high concentrations of aluminium. It has been suggested that aluminium is implicated in the aetiology of Alzheimer s disease and associated with other neurodegenerative diseases in humans. However, these hypotheses remain controversial. Several compounds containing aluminium have the potential to produce neurotoxicity (mice, rats) and to affect the male reproductive system (dogs). In addition, after maternal exposure they have shown embryotoxicity (mice) and have affected the developing nervous system in the offspring (mice, rats). The available studies have a number of limitations and do not allow any dose-response relationships to be established. The combined evidence from several studies in mice, rats and dogs that used dietary administration of aluminium compounds produce lowest-observed-adverse-effect levels (LOAELs) for effects on neurotoxicity, testes, embryotoxicity, and the developing nervous system of 52, 75, 100, and 50 mg aluminium/kg bw/day, respectively. Similarly, the lowest no-observed-adverse-effect levels (NOAELs) for effects on these endpoints were reported at 30, 27, 100, and for effects on the developing nervous system, between 10 and 42 mg aluminium/kg bw per day, respectively.

Controversy exists over whether aluminium is the cause of degenerative brain disease (Alzheimer's disease or AD). Several epidemiological studies show a possible correlation between the incidence of AD and high levels of aluminium in drinking water. A study in Toronto, for example, found a 2.6 times increased risk in people residing for at least 10 years in communities where drinking water contained more than 0.15 mg/l aluminium compared with communities where the aluminium level was lower than 0.1 mg/l. A neurochemical model has been suggested linking aluminium exposure to brain disease. Aluminium concentrates in brain regions, notably the hippocampus, cerebral cortex and amygdala where it preferentially binds to large pyramid-shaped cells - it does not bind to a substantial degree to the smaller interneurons. Aluminium displaces magnesium in key metabolic reactions in brain cells and also interferes with calcium metabolism and inhibits phosphoinositide metabolism. Phosphoinositide normally controls calcium in levels at critical concentrations.

Under the microscope the brain of AD sufferers show thickened fibrils (neurofibrillary tangles - NFT) and plaques consisting of amyloid protein deposited in the matrix between brain cells. Tangles result from alteration of 'tau' a brain cytoskeletal protein. AD tau is distinguished from normal tau because it is hyperphosphorylated. Aluminium hyperphosphorylates tau in vitro. When AD tau is injected into rat brain NFT-like aggregates form but soon degrade. Aluminium stabilises these aggregates rendering them resistant to protease degradation. Plaque formation is also enhanced by aluminium which induces the accumulation of amyloid precursor protein in the thread-like extensions of nerve cells (axons and dendrites). In addition aluminium has been shown to depress the activity of most neuro-transmitters similarly depressed in AD (acetylcholine, norepinephrine, glutamate and GABA).

Aluminium enters the brain in measurable quantities, even when trace levels are contained in a glass of tap water. Other sources of bioavailable aluminium include baking powder, antacids and aluminium products used for general food preparation and storage (over 12 months, aluminium levels in soft drink packed in aluminium cans rose from 0.05 to 0.9 mg/l). [Walton, J and Bryson-Taylor, D. - Chemistry in Australia, August 1995]

	In chronic animal studies inorganic polyphosphates produced growth inhi	
	desquamation), bone decalcification, parathyroid hypertrophy and hyperp the size of muscle fibres.	lasia, inorganic phosphaturia, hepatic focal necrosis and alterations to
	Inorganic phosphates are not genotoxic in bacterial systems nor are they	
	seen in studies using rats exposed to sodium hexametaphosphate or soc For some reactive diluents, prolonged or repeated skin contact may result	
	Exposure to some reactive diluents (notably neopentylglycol diglycidyl eth	ner, CAS RN:17557-23-2) has caused cancer in some animal testing.
	There are reports of lung damage due to excessive inhalation of alumina periods may cause phosphate depletion, especially if phosphate intake is	
	disease and even softening of the bones. These effects have not been re	
	Bisphenol F, bisphenol A, fluorine-containing bisphenol A (bisphenol AF), with MCF7 human breast cancer cells in culture Bisphenol F (4.4'-dihydro	
	properties in the uterotrophic assay. Bisphenol F (BPF) is present in the e	
	exposed to BP. BPF has been shown to have genotoxic and endocrine-di model system for studies of xenobiotic toxicity. BPF was largely metabolis	
	metabolised into both sulfate and glucuronide by human hepatocytes, bu	
	HepG2 cells and human hepatocytes suggests the existence of a detoxifi	
	Bisphenol F was orally administered at doses 0, 20, 100 and 500 mg/kg p were detected, and it was concluded to have no endocrine-mediated effe	
	was concluded to be liver toxicity based on clinical biochemical parameter	
	no-observed-effect level for bisphenol F is concluded to be under 20 mg/ serum total cholesterol, glucose, and albumin values were observed in th	
	Bisphenol A exhibits hormone-like properties that raise concern about its	suitability in consumer products and food containers. Bisphenol A is
	thought to be an endocrine disruptor which can mimic oestrogen and may mimics the structure and function of the hormone oestradiol with the abili	
	hormone. The presence of the p-hydroxy group on the benzene rings is t	hough to be responsible for the oestradiol mimicry.
	. Early developmental stages appear to be the period of greatest sensitivi physical and neurological difficulties. Regulatory bodies have determined	
	or are under review.	
	A 2009 study on Chinese workers in bisphenol A factories found that wor sexual desire and overall dissatisfaction with their sex life than workers w	
	seven times more likely to have ejaculation difficulties. They were also m	
	employment at the factory, and the higher the exposure, the more likely the Bisphenol A in weak concentrations is sufficient to produce a negative re-	•
	equal to 2 ug/ litre of bisphenol A in the culture medium, a concentration	
	and amniotic fluid of the population, was sufficient to produce the effects. A may be one of the causes of congenital masculinisation defects of the l	
	doubled overall since the 70's. They also suggested that 'it is also possib	
	and the increase in the incidence of testicular cancer in adults that have to One review has concluded that obesity may be increased as a function o	
	public health officials' One study demonstrated that adverse neurological effects occur in non-h	uman nrimates regularly exposed to hisphenol A at levels equal to the
	United States Environmental Protection Agency's (EPA) maximum safe d	
	bisphenol A and interference with brain cell connections vital to memory, A further review concluded that bisphenol-A has been shown to bind to the	
	functions. Carcinogenicity studies have shown increases in leukaemia an	d testicular interstitial cell tumours in male rats. However, 'these studies
	have not been considered as convincing evidence of a potential cancer ri differences in incidences from controls'. Another in vitro study has conclu	
	human breast epithelial cells.[whilst a further study concluded that matern	nal oral exposure to low concentrations of bisphenol A, during lactation,
	increases mammary carcinogenesis in a rodent model. In vitro studies ha neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells and potently promotes invasion and potently potent	
	(10 ug/kg) showed increased prostate cancer susceptibility when adults.	
	methylation which is involved in epigenetic changes. Bisphenol A is the isopropyl adduct of 4,4'-dihydroxydiphenyl oxide (DHD	PO). A series of DHDPO analogues have been investigated as potential
	oestrogen receptor/anti-tumour drug carriers in the development of a classic induced with 4 to 400 mm/m backwards and a Restruction of a classic induced with 4 to 400 mm/m backwards and a second sec	
	is induced with 1 to 100 mg/kg body weight in animal models. Bisphenol , and fissures. Samples of saliva collected from dental patients during a 1-	
	sealant has been shown to be oestrogenic in vitro; such sealants may rep the cause of additional concerns in children.	present an additional source of xenoestrogens in humans and may be
	Concerns have been raised about the possible developmental effects on	the foetus/embryo or neonate resulting from the leaching of bisphenol A
	from epoxy linings in metal cans which come in contact with food-stuffs. Many drugs, including naproxen, salicylic acid, carbamazepine and mefe	namic acid can, in vitro, significantly inhibit hisphenol & ducuropidation
	(detoxification).	name dea san, in vice, significantly infinite dispriction A gluculoffication
	BPA belongs to the list of compounds having this property as the rodent r weigh (obesogens)t. Several mechanisms can help explain the effect of E	
	triglyceride accumulation is the decreased production of the hormone adi	ponectin from all human adipose tissue tested when exposed to very
	low levels (below nanomolar range) of BPA in cell or explant culture settir transcription factors is also affected by BPA exposure in vivo as well as in	
	mediators of fat metabolism could explain the increase in weight following	BPA exposure in rodent models. These results also suggest that,
	together with other obesogens, low, environmentally relevant levels of BF	A may contribute to the numan obesity phenomenon.
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	Not Available	Not Available

aluminium hydroxide		effect observed (not irritating) <sup>[1]</sup> effect observed (not irritating) <sup>[1]</sup>	
bisphenol F diglycidyl ether copolymer	TOXICITY dermal (rat) LD50: 4000 mg/kg <sup>[2]</sup>		IRRITATION Eyes * (-) (-) Slight irritant

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	a							
	Oral (Rat) LD50; 4000 mg/kg <sup>[2]</sup>		Skin * (-) (-) Slight irritant					
	TOXICITY IRRITATION							
aluminium oxide	Inhalation(Rat) LC50; >2.3 mg/l4h <sup>[1]</sup>	Eye: no advers	se effect observed (not irritating) <sup>[1]</sup>	ot irritating) <sup>[1]</sup>				
	Oral (Rat) LD50; >2000 mg/kg <sup>[1]</sup>	se effect observed (not irritating) <sup>[1]</sup>						
	TOXICITY		IRRITA	TION				
ammonium nolynhosnhate	Dermal (rabbit) LD50: >3160 mg/kg <sup>[2]</sup>		Not Av	ailable				
ammonium polyphosphate	Inhalation(Rat) LC50; >4.85 mg/l4h <sup>[1]</sup>							
	Oral (Rat) LD50; >=300<=2000 mg/kg <sup>[1]</sup>							
	TOXICITY	IRRITATI	ON					
neopentyl glycol diglycidyl	Dermal (rabbit) LD50: 2150 mg/kg <sup>[2]</sup>	Eye: adv	erse effect observed (irritating) <sup>[1]</sup>					
ether	Oral (Rat) LD50; 4500 mg/kg <sup>[2]</sup>	Skin (hur	Skin (human): Sensitiser [Shell]					
		Skin: adv	Skin: adverse effect observed (irritating) <sup>[1]</sup>					
monomethyl phosphate ethoxylated	ΤΟΧΙCΙΤΥ	ITATION						
	Not Available	Not	Available					
	TOXICITY IRRITATION							
carbon black	Dermal (rabbit) LD50: >3000 mg/kg <sup>[2]</sup>	Eye: no adve	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>					
	Oral (Rat) LD50; >8000 mg/kg <sup>[1]</sup>	Skin: no adve	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>					
Legend:	1. Value obtained from Europe ECHA Registered specified data extracted from RTECS - Register of			r's SDS. Unless otherwise				
	For aluminium compounds: Aluminium present in food and drinking water is po							
	<ul> <li>on the form in which it is ingested and the presence of dietary constituents with which the metal cation can complex Ligands in food can marked effect on absorption of aluminium, as they can either enhance uptake by forming absorbable (usually water soluble) complexe: carboxylic acids such as citric and lactic), or reduce it by forming insoluble compounds (e.g., with phosphate or dissolved silicate). Considering the available human and animal data it is likely that the oral absorption of aluminium can vary 10-fold based on chemical for Although bioavailability appears to generally parallel water solubility, insufficient data are available to directly extrapolate from solubility to bioavailability.</li> <li>For oral intake from food, the European Food Safety Authority (EFSA) has derived a tolerable weekly intake (TWI) of 1 milligram (mg) aluminium per kilogram of bodyweight. In its health assessment, the EFSA states a medium bioavailability of 0.1 % for all aluminium can which are ingested with food. This corresponds to a systemically available tolerable daily dose of 0.143 microgrammes (µg) per kilogra of body weight. This means that for an adult weighing 60 kg, a systemically available dose of 8.6 µg per day is considered safe. Based on a neuro-developmental toxicity study of aluminium citrate administered via drinking water to rats, the Joint FAO/WHO Expert Committee on Food Additives (JECFA) established a Provisional Tolerable Weekly Intake (PTWI) of 2 mg/kg bw (expressed as alumini aluminium compounds in food, including food additives. The Committee on Toxicity of chemicals in food, consumer products and the either additives of the period additives.</li> </ul>							

purpose, the data, derived from experimental studies, on dermal absorption of aluminium from antiperspirants for healthy and damaged skin was used as a basis. At about 10.5 µg, the calculated systemic intake values for healthy skin are above the 8.6 µg per day that are considered safe for an adult weighing 60 kg. If aluminium -containing antiperspirants are used on a daily basis, the tolerable weekly intake determined by the EFSA is therefore exceeded. The values for damaged skin, for example injuries from shaving, are many times higher. This means that in case of daily use of an aluminium-containing antiperspirant alone, the TWI may be completely exhausted. In addition, further aluminium absorption sources such as food, cooking utensils and other cosmetic products must be taken into account

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Systemic toxicity after repeated exposure

No studies were located regarding dermal effects in animals following intermediate or chronic-duration dermal exposure to various forms of aluminium.

When orally administered to rats, aluminium compounds (including aluminium nitrate, aluminium sulfate and potassium aluminium sulfate) have produced various effects, including decreased gain in body weight and mild histopathological changes in the spleen, kidney and liver of rats (104 mg Al/kg bw/day) and dogs (88-93 mg Al/kg bw/day) during subchronic oral exposure. Effects on nerve cells, testes, bone and stomach have been reported at higher doses. Severity of effects increased with dose.

The main toxic effects of aluminium that have been observed in experimental animals are neurotoxicity and nephrotoxicity. Neurotoxicity has also been described in patients dialysed with water containing high concentrations of aluminium, but epidemiological data on possible adverse effects in humans at lower exposures are inconsistent

Reproductive and developmental toxicity:

Studies of reproductive toxicity in male mice (intraperitoneal or subcutaneous administration of aluminium nitrate or chloride) and rabbits (administration of aluminium chloride by gavage) have demonstrated the ability of aluminium to cause testicular toxicity, decreased sperm quality in mice and rabbits and reduced fertility in mice. No reproductive toxicity was seen in females given aluminium nitrate by gavage or dissolved in drinking water. Multi-generation reproductive studies in which aluminium sulfate and aluminium ammonium sulfate were administered to rats in drinking water, showed no evidence of reproductive toxicity

High doses of aluminium compounds given by gavage have induced signs of embryotoxicity in mice and rats in particular, reduced fetal body weight or pup weight at birth and delayed ossification. Developmental toxicity studies in which aluminium chloride was administered by gavage to pregnant rats showed evidence of foetotoxicity, but it was unclear whether the findings were secondary to maternal toxicity. A twelve-month neuro-development with aluminium citrate administered via the drinking water to Sprague-Dawley rats, was conducted according to Good Laboratory Practice (GLP). Aluminium citrate was selected for the study since it is the most soluble and bioavailable aluminium salt. Pregnant

rats were exposed to aluminium citrate from gestational day 6 through lactation, and then the offspring were exposed post-weaning until postnatal day 364. An extensive functional observational battery of tests was performed at various times. Evidence of aluminium toxicity was demonstrated in the high (300 mg/kg bw/day of aluminium) and to a lesser extent, the mid-dose groups (100 mg/kg bw/day of aluminium). In the high-dose group, the main effect was renal damage, resulting in high mortality in the male offspring. No major neurological pathology or neurobehavioural effects were observed, other than in the neuromuscular subdomain (reduced grip strength and increased foot splay). Thus, the lowest observed adverse effect level (LOAEL) was 100 mg/kg bw/day and the no observed adverse effect level (NOAEL) was 30 mg/kg bw/day. Bioavailability of aluminium citrate This study was used by JECFA as key study to derive the PTWI.

Genotoxicity

Aluminium compounds were non-mutagenic in bacterial and mammalian cell systems, but some produced DNA damage and effects on chromosome integrity and segregation in vitro. Clastogenic effects were also observed in vivo when aluminium sulfate was administered at high doses by gavage or by the intraperitoneal route. Several indirect mechanisms have been proposed to explain the variety of genotoxic effects elicited by aluminium sulfate interaction with microtubule assembly and mitotic spindle functioning, induction of oxidative damage, damage of lysosomal membranes with liberation of DNAse, have been suggested to explain the induction of structural chromosomal aberrations, sister chromatid exchanges, chromosome loss and formation of oxidized bases in experimental systems. The EFSA Panel noted that these indirect mechanisms of genotoxicity, occurring at relatively high levels of exposure, are unlikely to be of relevance for humans exposed to aluminium via the diet. Aluminium compounds do not cause gene mutations in either bacteria or mammalian cells. Exposure to aluminium compounds does result in both structural and numerical chromosome aberrations both in in-vitro and in-vivo mutagenicity tests. DNA damage is probably the result of indirect mechanisms. The DNA damage was observed only at high exposure levels.

#### Carcinogenicity.

The available epidemiological studies provide limited evidence that certain exposures in the aluminium production industry are carcinogenic to humans, giving rise to cancer of the lung and bladder. However, the aluminium exposure was confounded by exposure to other agents including polycyclic aromatic hydrocarbons, aromatic amines, nitro compounds and asbestos. There is no evidence of increased cancer risk in non-occupationally exposed persons.

### Neurodegenerative diseases.

Following the observation that high levels of aluminium in dialysis fluid could cause a form of dementia in dialysis patients, a number of studies were carried out to determine if aluminium could cause dementia or cognitive impairment as a consequence of environmental exposure over long periods. Aluminium was identified, along with other elements, in the amyloid plaques that are one of the diagnostic lesions in the brain for Alzheimer disease, a common form of senile and pre-senile dementia. some of the epidemiology studies suggest the possibility of an association of Alzheimer disease with aluminium in water, but other studies do not confirm this association. All studies lack information on ingestion of aluminium from food and how concentrations of aluminium in food affect the association between aluminium in water and Alzheimer disease." There are suggestions that persons with some genetic variants may absorb more aluminium than others, but there is a need for more analytical research to determine whether aluminium from various sources has a significant causal association with Alzheimer diseases and other neurodegenerative diseases.Aluminium is a neurotoxicant in experimental animals. However, most of the animal studies performed have several limitations and therefore cannot be used for quantitative risk assessment. Contact sensitivity:

It has been suggested that the body burden of aluminium may be linked to different iseases. Macrophagic myofasciitis and chronic fatigue syndrome can be caused by aluminium-containing adjuvants in vaccines. Macrophagic myofasciitis (MMF) has been described as a disease in adults presenting with ascending myalgia and severe fatigue following exposure to aluminium hydroxide-containing vaccines. The corresponding histological findings include aluminium-containing macrophages infiltrating muscle tissue at the injection site. The hypothesis is that the long-lasting granuloma triggers the development of the systemic syndrome.

Aluminium acts not only as an adjuvant, stimulating the immune system either to fend off infections or to tolerate antigens, it also acts as a sensitisers causing contact allergy and allergic contact dermatitis. In general, metal allergies are very common and aluminium is considered to be a weak allergen. A metal must be ionised to be able to act as a contact allergen, then it has to undergo haptenisation to be immunogenic and to initiate an immune response. Once inside the skin, the metal ions must bin to proteins to become immunologically reactive. The most important routes of exposure and sensitisation to aluminium are through aluminium-containing vaccines. One Swedish study showed a statistically significant association between contact allergy to aluminium and persistent tiching nodules in children treated with allergen-specific immunotherapy (ASIT) Nodules were overrepresented in patients with contact allergy to aluminium

Other routes of sensitisation reported in the literature are the prolonged use of aluminium-containing antiperspirants, topical medication, and tattooing of the skin with aluminium-containing pigments. Most of the patients experienced eczematous reactions whereas tattooing caused granulomas. Even though aluminium is used extensively in industry, only a low number of cases of occupational skin sensitisation to aluminium have been reported Systemic allergic contact dermatitis in the form of flare-up reactions after re-exposure to aluminium has been documented: pruritic nodules at present and previous injection sites, eczema at the site of vaccination as well as at typically atopic localisations after vaccination with aluminium-containing vaccines and/or patch testing with aluminium, and also after use of aluminium-containing toothpaste The various members of the bisphenol family produce hormone like effects, seemingly as a result of binding to estrogen receptor-related receptors (ERRs; not to be confused with estrogen receptors)

A suspected estrogen-related receptors (ERR) binding agent:

Estrogen-related receptors (ERR, oestrogen-related receptors) are so named because of sequence homology with estrogen receptors but do not appear to bind estrogens or other tested steroid hormones. The ERR family have been demonstrated to control energy homeostasis, oxidative metabolism and mitochondrial biogenesis, while effecting mammalian physiology in the heart, brown adipose tissue, white adipose tissue, placenta, macrophages, and demonstrated additional roles in diabetes and cancer.

#### ERRs bind enhancers throughout the genome where they exert effects on gene regulation

Although their overall functions remain uncertain, they also share DNA-binding sites, co-regulators, and target genes with the conventional estrogen receptors ERalpha and ERbeta and may function to modulate estrogen signaling pathways.

• ERR-alpha has wide tissue distribution but it is most highly expressed in tissues that preferentially use fatty acids as energy sources such as kidney, heart, brown adipose tissue, cerebellum, intestine, and skeletal muscle. ERRalpha has been detected in normal adrenal cortex tissues, in which its expression is possibly related to adrenal development, with a possible role in fetal adrenal function, in dehydroepiandrosterone (DHEAS) production in adrenarche, and also in steroid production of post-adrenarche/adult life. DHEA and other adrenal androgens such as androstenedione, although relatively weak androgens, are responsible for the androgenic effects of adrenarche, such as early pubic and axillary hair growth, adult-type body odor, increased oiliness of hair and skin, and mild acne.

• ERR-beta is a nuclear receptor . Its function is unknown; however, a similar protein in mouse plays an essential role in placental development • ERR-gamma is a nuclear receptor that behaves as a constitutive activator of transcription. There is evidence that bisphenol A functions as an endocrine disruptor by binding strongly to ERRgamma BPA as well as its nitrated and chlorinated metabolites seems to binds strongly to ERR-gamma (dissociation constant = 5.5 nM), but not to the estrogen receptor (ER). BPA binding to ERR-gamma preserves its basal constitutive activity.Different expression of ERR-gamma in different parts of the body may account for variations in bisphenol A effects. For instance, ERR-gamma has been found in high concentration in the placenta, explaining reports of high bisphenol A accumulation there

#### \* Anchor SDS]

NEOPENTYL GLYCOL

DIGLYCIDYL ETHER

#### for 1,2-butylene oxide (ethyloxirane):

Ethyloxirane increased the incidence of tumours of the respiratory system in male and female rats exposed via inhalation. Significant increases in nasal papillary adenomas and combined alveolar/bronchiolar adenomas and carcinomas were observed in male rats exposed to 1200 mg/m3 ethyloxirane via inhalation for 103 weeks. There was also a significant positive trend in the incidence of combined alveolar/bronchiolar adenomas and carcinomas. Nasal papillary adenomas were also observed in 2/50 high-dose female rats with none occurring in control or low-dose animals. In mice exposed chronically via inhalation, one male mouse developed a squamous cell papilloma in the nasal cavity (300 mg/m3) but other tumours were not observed. Tumours were not observed in mice exposed chronically via dermal exposure. When trichloroethylene containing 0.8% ethyloxirane was administered orally to mice for up to 35 weeks, followed by 0.4% from weeks 40 to 69, squamous-cell carcinomas of the forestomach occurred in 3/49 males (p=0.029, age-adjusted) and 1/48 females at week 106. Trichloroethylene administered alone did not induce these tumours and they were not observed in control animals . Two structurally related substances, oxirane (ethylene oxide) and methyloxirane

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	(propylene oxide), which are also direct-acting alkylating agents, have been classified as carcinogenic
	for alkyl alcohol alkoxylate phosphate (AAAPD) surfactants (alkyl or alcohol ether phosphates): Acute toxicity: This group of surfactants exhibits similar effects to the alcohol ether sulfates (AAASDs) (typically sodium lauryl ether sulfate - SLES - CAS RN 68891-38-3).
	They are likely to be skin/ eye irritants (R36/38) in their undiluted forms but not acutely toxic. The reported oral LD50 values were higher than 1600 mg/kg for the alkyl ether phosphates family described by CAS RN: 9046-01-9. No effects were found at any concentration tested dermally. Commercial products may contain excess phosphoric acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acid and may even be classified as corrosive.
	acidic substances. <b>Subchronic toxicity:</b> Data for sulfate derivatives has been identified in the public domain. Subchronic 21-day repeat dose dietary studies showed low toxicity of compounds with carbon lengths of C12-15, C12-14 and C13-15 with sodium or ammonium alkyl ethoxylates with POE (polyoxyethylene) n=3. One study indicated that C16-18 POE n=18 had comparable low toxicity. No-observed-adverse-effect levels (NOAELs) range from 120 to 468 mg/kg/day, similar to a NOAEL from a 90-day rat gavage study with NaC12-14 POE n=2(CAS RN 68891-38-3), which was reported to be 225 mg/kg/day. In addition, another 90-day repeat dose dietary study with NaC12-15 POE n=3 (CAS RN 68424-50-0) resulted in low toxicity, with a NOAEL of greater than approximately 50 mg/kg/day (calculated based on dose of 1000 ppm in diet). Effects were usually related to hepatic hypertrophy, increased liver weight, and related increases in haematological endpoints related to liver enzyme induction. SLES was evaluated for effects on the reproduction and prenatal/postnatal development of the rat when administered orally via the drinking water through two successive generations. Based on this study an overall no-observed-adverse-effect level (NOAEL) for systemic effects was 0.1%, which was 86.6 mg/kg/day for the F0 generation, and 149.5 mg/kg/day for the F1 generation. The NOAEL of 86.6 mg/kg/day was selected as the toxicology endpoint for the chronic risk assessment for the sulfate derivatives
	Genotoxicity: Alcohol ether phosphates are unlikely to be genotoxic by analogy with their alcohol ether sulfate equivalents. Carcinogenicity: Chronic dietary studies conducted with rats on sulfate derivatives showed no incidence of cancer and no effects at the
	concentrations tested (lowest dose tested was ca 75 mg/kg/day).] <b>Reproductive and developmental toxicity</b> : Studies with sulfate derivatives showed little to no toxicity in dams or pups with the NOEL in a developmental toxicity study in rats with SLES at the limit dose of 1000 mg/kg/day and a reproductive NOAEL of 0.3% in drinking water (equivalent to 300 mg/kg/day), the highest dose tested in a two-generation reproduction study. In studies with phosphate derivatives, the reproductive/ developmental NOAEL for an OECD 422 study with CAS 681340-47-2 was 800 mg/kg/day, the highest dose tested, and for CAS RN 78330-24-2 the NOEL was 200 mg/kg/day.
	An NOAEL of 200 mg/kg/day was selected as the toxicological endpoint for he chronic risk assessment for phosphate derivatives by the US EPA. Both alcohol ether sulfates and phosphates have been evaluated in acute, subchronic, developmental and reproductive studies capable of detecting effects on endocrine mediated events. The results of these studies did not give any indication of a treatment-related effect on the oestrogen receptor or endocrine system.
	Metabolic fate: For compounds of comparable C16 carbon chain, the metabolites of the lower molecular weight ethoxylated (POE n=3) alcohol ether sulfate surfactants are readily absorbed and excreted primarily in the urine whereas the C16 surfactants with increased ethoxylation (POE n=9) are poorly absorbed and excreted primarily in the faeces There was also no evidence of hydrolysis of the sulfate group from C16 POE n= 3 and C16 POE n=9 or of metabolism of the ethoxylate portion of the molecule. With C11 POE n=3 and C12 POE n=3 metabolic studies in rats confirmed that the alkyl chain is extensively metabolised by beta- or omega oxidation leaving the ethoxysulfate, which is excreted directly. By analogy alcohol ether phosphate esters may initially undergo metabolism to generate the corresponding alkyl alcohol alkoxylate and POE (or POE/POP) - polyoxypropylene) phosphate glycol; the dephosphoralyted metabolite should be hydrolysed to the POE (or POE/POP)
	polyalkoxylate glycols and linear branched saturated and unsaturated alkyl alcohol metabolites. The resultant alkyl alcohol metabolites would be oxidised in fatty acid oxidation pathways. The polyalkoxylate glycols may either be conjugated and excreted unchanged or hydrolysed/ oxidised
MONOMETHYL PHOSPHATE ETHOXYLATED	to various degraded metabolites before bring conjugated and excreted Sensitising potential: Polyethers, for example, ethoxylated surfactants and polyethylene glycols, are highly susceptible towards air oxidation as the ether oxygens will stabilize intermediary radicals involved. Investigations of a chemically well-defined alcohol (pentaethylene glycol mono-n-
	dodecyl ether) ethoxylate, showed that polyethers form complex mixtures of oxidation products when exposed to air. Sensitization studies in guinea pigs revealed that the pure nonoxidized surfactant itself is nonsensitizing but that many of the investigated oxidation products are sensitizers. Two hydroperoxides were identified in the oxidation mixture, but only one (16-hydroperoxy-3,6,9,12,15- pentaoxaheptacosan-1-ol) was stable enough to be isolated. It was found to be a strong sensitizer in LLNA (local lymph node assay for detection of sensitization capacity). The formation of other hydroperoxides was indicated by the detection of their corresponding aldehydes in the oxidation mixture .
	On the basis of the lower irritancy, nonionic surfactants are often preferred to ionic surfactants in topical products. However, their susceptibility towards autoxidation also increases the irritation. Because of their irritating effect, it is difficult to diagnose ACD to these compounds by patch testing.
	Polyethers, for example, ethoxylated surfactants and polyethylene glycols, are highly susceptible towards air oxidation as the ether oxygens will stabilize intermediary radicals involved. Investigations of a chemically well-defined alcohol (pentaethylene glycol mono-n-dodecyl ether) ethoxylate, showed that polyethers form complex mixtures of oxidation products when exposed to air.
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	Allergic Contact Dermatitis—Formation, Structural Requirements, and Reactivity of Skin Sensitizers. Ann-Therese Karlberg et al; Chem. Res. Toxicol.2008,21,53-69 Polyethylene glycols (PEGs) have a wide variety of PEG-derived mixtures due to their readily linkable terminal primary hydroxyl groups in combination with many possible compounds and complexes such as ethers, fatty acids, castor oils, amines, propylene glycols, among other derivatives. PEGs and their derivatives are broadly utilized in cosmetic products as surfactants, emulsifiers, cleansing agents, humectants, and
	skin conditioners. PEGs and PEG derivatives were generally regulated as safe for use in cosmetics, with the conditions that impurities and by-products, such as ethylene oxides and 1.4-dioxane, which are known carcinogenic materials, should be removed before they are mixed in cosmetic formulations. Most PEGs are commonly available commercially as mixtures of different oligomer sizes in broadly- or narrowly-defined molecular weight (MW) ranges. For instance, PEG-10,000 typically designates a mixture of PEG molecules (n = 195 to 265) having an average MW of 10,000. PEG is also known as polyethylene oxide (PEO) or polyoxyethylene (POE), with the three names being chemical synonyms. However, PEGs mainly refer to oligomers and polymers with molecular masses below 20,000 g/mol, while PEOs are polymers with molecular masses above 20,000
	g/mol, and POEs are polymers of any molecular mass. Relatively small molecular weight PEGs are produced by the chemical reaction between ethylene oxide and water or ethylene glycol (or other ethylene glycol oligomers), as catalyzed by acidic or basic catalysts. To produce PEO or high-molecular weight PEGs, synthesis is performed by suspension polymerization. It is necessary to hold the growing polymer chain in solution during the course of the poly-condensation process. The reaction is catalyzed by magnesium-, aluminum-, or calcium-organoelement compounds. To prevent coagulation of polymer chains in the solution, chelating additives such as dimethylglyoxime are used Safety Evaluation of Polyethyene Glycol (PEG) Compounds for Cosmetic Use: Toxicol Res 2015; 31:105-136 The Korean Society of Toxicology http://doi.org/10.5487/TR.2015.31.2.105
CARBON BLACK	Inhalation (rat) TCLo: 50 mg/m3/6h/90D-I Nil reported

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

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8349TFM-A Thermal Adhesive & BISPHENOL F DIGLYCIDYL ETHER COPOLYMER & NEOPENTYL GLYCOL DIGLYCIDYL ETHER	The following information refers to contact allergens as a Contact allergies quickly manifest themselves as contact eczema involves a cell-mediated (T lymphocytes) immul involve antibody-mediated immune reactions. The signif distribution of the substance and the opportunities for cc distributed can be a more important allergen than one w clinical point of view, substances are noteworthy if they Oxiranes (including glycidyl ethers and alkyl oxides, and such oxirane is ethyloxirane; data presented here may b	et eczema, more rarely as urticaria or ( ne reaction of the delayed type. Other icance of the contact allergen is not s ontact with it are equally important. A v ith stronger sensitising potential with produce an allergic test reaction in mo l epoxides) exhibit many common cha	Quincke's oedema. The pathogenesis of contact allergic skin reactions, e.g. contact urticaria, imply determined by its sensitisation potential: the weakly sensitising substance which is widely which few individuals come into contact. From a ore than 1% of the persons tested.
8349TFM-A Thermal Adhesive & BISPHENOL F DIGLYCIDYL ETHER COPOLYMER	The chemical structure of hydroxylated diphenylalkanes This class of endocrine disruptors that mimic oestrogens Bisphenol A (BPA) and some related compounds exhibit differences in activity. Several derivatives of BPA exhibit growth hormone in a thyroid hormone-dependent mannes suggest that the 4-hydroxyl group of the A-phenyl ring a substituents at the 3,5-positions of the phenyl rings and Bisphenols promoted cell proliferation and increased the potency, the longer the alkyl substituent at the bridging of compound contained two propyl chains at the bridging of configuration are suitable for appropriate hydrogen bonc In vitro cell models were used to evaluate the ability of 2 Bisphenol AF (BPAF), bisphenol Z (BPZ), bisphenol C (I 4,4-bisphenol F (4,4-BPF), bisphenol AP (BPAP), bisphe estrogen receptor (ER)alpha and/or ERbeta-mediated a androgen receptor (AR) antagonists. Only 3 BPs were for activity and 4-(4-phenylmethoxyphenyl)sulfonylphenol (B	s is widely used in industry, particularly to estrogenic activity in human breast ed significant thyroid hormonal activity er. However, BPA and several other di nd the B-phenyl ring of BPA derivative the bridging alkyl moiety markedly infi e synthesis and secretion of cell type- carbon, the lower the concentration ne arbon. Bisphenols with two hydroxyl of ding to the acceptor site of the oestrog t2 bisphenols (BPs) to induce or inhibi BPC), tetramethyl bisphenol A (TMBP enol B (BPB), tetrachlorobisphenol A ( ctivity. With the exception of BPS, TC bound to be ER antagonists. Bisphenol	y in plastics. cancer cell line MCF-7, but there were remarkable y towards rat pituitary cell line GH3, which releases erivatives did not show such activity. Results as are required for these hormonal activities, and luence the activities. specific proteins. When ranked by proliferative seded for maximal cell yield; the most active groups in the para position and an angular ten receptor. it estrogenic and androgenic activity. BPA, (A), bisphenol S (BPS), bisphenol E (BPE), (TCBPA), and benzylparaben (PHBB) induced BPA, and PHBB, these same BPs were also P (BPP) selectively inhibited ERbeta-mediated
ALUMINIUM HYDROXIDE & ALUMINIUM OXIDE & CARBON BLACK	No significant acute toxicological data identified in literat	ture search.	
Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	×
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×
		Legend: 🗙 – Data either not	available or does not fill the criteria for classification

Data either not available or does not fill the criteria for classification Data available to make classification

### 11.2.1. Endocrine Disruption Properties

Many chemicals may mimic or interfere with the body s hormones, known as the endocrine system. Endocrine disruptors are chemicals that can interfere with endocrine (or hormonal) systems. Endocrine disruptors interfere with the synthesis, secretion, transport, binding, action, or elimination of natural hormones in the body. Any system in the body controlled by hormones can be derailed by hormone disruptors. Specifically, endocrine disruptors may be associated with the development of learning disabilities, deformations of the body various cancers and sexual development problems. Endocrine disrupting chemicals cause adverse effects in animals. But limited scientific information exists on potential health problems in humans. Because people are typically exposed to multiple endocrine disruptors at the same time, assessing public health effects is difficult.

## **SECTION 12 Ecological information**

	Endpoint	Test Duration	(hr)	Species	Value		Source	
349TFM-A Thermal Adhesive	Not Available	Not Available		Not Available	Not Availa	ble	Not Avail	able
	Endpoint	Test Duration (hr)	Spe	cies		Value		Source
	LC50	96h	Fish	Fish		0.57mg/l		2
aluminium hydroxide	EC50	48h	Cru	Crustacea		>0.065m	g/l	4
	NOEC(ECx)	72h	Alga	Algae or other aquatic plants		>100mg/l		1
	EC50	96h		Algae or other aquatic plants			0.46mg/l 2	
bisphenol F diglycidyl ether	Endpoint	Test Duration	(hr)	Species	Value		Source	
copolymer	Not Available	Not Available		Not Available Not Avai		ilable Not Available		able
	Endpoint	Test Duration (hr)	Specie	S		Value		Source
	NOEC(ECx)	72h	Algae o	Algae or other aquatic plants		>100mg/l		1
	LC50	96h	Fish	Fish		0.078-0.108mg/l		2
aluminium oxide	EC50	72h	Algae o	Algae or other aquatic plants				2
	EC50	48h	Crusta	cea		1.5mg/l		2
	EC50	96h	Algoo	Algae or other aquatic plants			0.024mg/l	

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### 8349TFM-A Thermal Adhesive

	Endpoint	Test Duration (hr)		Spe	Species		Value		Source
	NOEC(ECx)	72h		Alg	ae or other aquatic pla	ints	3.57m	3.57mg/l	
ammonium polyphosphate	LC50	96	ŝh	Fisl	ו		>100n	ng/l	2
	EC50	72	2h	Alg	ae or other aquatic pla	ints	>97.1	ng/l	2
	EC50	48	ĥ	Cru	stacea		>100n	ng/l	2
neopentyl glycol diglycidyl	Endpoint		Test Duration (hr)		Species	Value		Source	
ether	Not Available				Not Available	Not Available		Not Available	
monomethyl phosphate	Endpoint	Test Duration (hr)			Species	Value		Source	
ethoxylated	Not Available			Not Available Not Availab		vailable	ble Not Available		
	Endpoint	Test	Duration (hr)	Species			Value		Source
	NOEC(ECx)	24h		Crustace	Crustacea		3200mg/l		1
carbon black	LC50	96h		Fish	Fish		>100mg/l		2
	EC50	72h		Algae or	Algae or other aquatic plants		>0.2mg/l		2
	EC50	48h		Crustace	Crustacea 33		33.076-41.968m	3.076-41.968mg/l	
Legend:	Extracted from 1.	IUCLID T	oxicity Data 2. Europ	e ECHA Regis	tered Substances - Eco	otoxicological	Information - Aqu	atic Toxicity	4. US EP4

On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and /or delayed, to the structure and/ or functioning of natural ecosystems.

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For high molecular weight synthetic polymers: (according to the Sustainable Futures (SF) program (U.S. EPA 2005b; U.S. EPA 2012c) polymer assessment guidance.) High MW polymers are expected:

· to have low vapour pressure and are not expected to undergo volatilization .

· to adsorb strongly to soil and sediment

to be non-biodegradable (not anticipated to be assimilated by microorganisms.- therefore, biodegradation is not expected to be an important removal process. However many exceptions exist

High MW polymers are not expected to undergo removal by other degradative processes under environmental conditions

For bisphenol A and related bisphenols

Environmental fate:

Biodegradability (28 d) 89% - Easily biodegradable

Bioconcentration factor (BCF) 7.8 mg/l

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont Sinorhizobium meliloti. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, 'initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater.' However, a study conducted in the United States found that 91-98% of bisphenol A may be removed from water during treatment at municipal water treatment plants. Ecotoxicity:

Fish LC50 (96 h): 4.6 mg/l (freshwater fish); 11 mg/l (saltwater fish): NOEC 0.016 mg/l (freshwater fish-144 d); 0.064 mg/l (saltwater fish 164 d)

Fresh water invertebrates EC50 (48 h): 10.2 mg/l: NOEC 0.025 mg/l - 328 d)

Marine water invertebrate EC50 (96 h): 1.1 mg/l; NOEC 0.17 mg/l (28 d)

Freshwater algae (96 h): 2.73 mg/l

Marine water algae (96 h): 1.1 mg/l

Fresh water plant EC50 (7 d): 20 mg/l: NOEC 7.8 mg/l

In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms.

Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 ug/L to 1 mg/L

A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impair development in crustaceans and amphibians and to induce genetic aberrations.

A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas.

Although abundant data are available on the toxicity of bisphenol-A (2,2-bis (4-hydroxydiphenyl)propane;(BPA) A variety of BPs were examined for their acute toxicity against Daphnia magna, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu test system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxic to D. magna (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of magnitude lower activity than that of the natural estrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity, was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4-hydroxydiphenyl)sulfice) and bis(4-hydroxyphenyl)sulfide) showed oestrogenic activity.

Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteria have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbon in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl error methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F ([bis(4-hydroxyphenyl])methane; BPF), which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem, Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased with increasing algae concentration. Humic acid and Fe3+ ions also enhanced the photodegradation of BPF. The effect of PH value on the BPF photodegradation was also important.

Reactive diluents generally have a low to moderate potential for bioconcentration (tendency to accumulate in the food chain) and a high to very high potential for mobility in soil. Small amounts that escape to the atmosphere will photodegrade.

They would not be expected to persist in the environment.

Most reactive diluents should be considered slightly to moderately toxic to aquatic organisms on an acute basis while some might also be considered harmful to the environment. Environmental toxicity is a function of the n-octanol/water partition coefficient (log Pow, log Kow). Compounds with log Pow >5 act as neutral organics, but at a lower log Pow, the toxicity of epoxide-containing polymers is greater than that predicted for simple narcotics.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

#### for 1,2-butylene oxide (ethyloxirane):

Environmental fate: Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilisation of ethyloxirane from water surfaces would be expected based on the moderate estimated Henry's Law constant. If ethyloxirane is released to soil, it is expected to have low adsorption and thus very high mobility. Volatilisation from moist soil and dry soil surfaces is expected, based on its vapour pressure. It is expected that ethyloxirane exists solely as a vapour in ambient atmosphere, based on its very high vapour pressure. Ethyloxirane may also be removed from the atmosphere by wet deposition processes, considering its relatively high water solubility.

Persistence: The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days)\*.

Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. A further model-predicted biodegradation half-life of 15 days in water was obtained and used to predict the half-life of this chemical in soil and sediment by applying Boethling's extrapolation factors (11/2water : 11/2 soil : 11/2sediment = 1: 1: 4) (Boethling 1995). According to these values, it can be concluded that ethyloxirane does not meet the persistence criteria in water and soil (half-lives = 182 days) and sediments (half-life = 365 days).

Experimental and modelled log Kow values of 0.68 and 0.86, respectively, indicate that the potential for bioaccumulation of ethyloxirane in organisms is likely to be low. Modelled bioaccumulation -factor (BAF) and bioconcentration -factor (BCF) values of 1 to 17 L/kg indicate that ethyloxirane does not meet the bioaccumulation criteria (BCF/BAF = 5000)\* Ecotoxicity:

Experimental ecotoxicological data for ethyloxirane (OECD 2001) indicate low to moderate toxicity to aquatic organisms. For fish and water flea, acute LC50/EC50 values vary within a narrow range of 70-215 mg/L; for algae, toxicity values exceed 500 mg/L, while for bacteria they are close to 5000 mg/L

#### \* Persistence and Bioaccumulation Regulations (Canada 2000).

Reactive diluents which are only slightly soluble in water and do not evaporate quickly are expected to sink to the bottom or float to the top, depending on the density, where they would be expected to biodegrade slowly.

Environmental toxicity is a function of the n-octanol/ water partition coefficient (log Pow, log Kow). Phenols with log Pow >7.4 are expected to exhibit low toxicity to aquatic organisms. However the toxicity of phenols with a lower log Pow is variable, ranging from low toxicity (LC50 values >100 mg/l) to highly toxic (LC50 values <1 mg/l) dependent on log Pow, molecular weight and substitutions on the aromatic ring. Dinitrophenols are more toxic than predicted from QSAR estimates. Hazard information for these groups is not generally available.

#### For aluminium and its compounds and salts:

Despite its prevalence in the environment, no known form of life uses aluminium salts metabolically. In keeping with its pervasiveness, aluminium is well tolerated by plants and animals. Owing to their prevalence, potential beneficial (or otherwise) biological roles of aluminium compounds are of continuing interest.

#### Environmental fate:

Aluminium occurs in the environment in the form of silicates, oxides and hydroxides, combined with other elements such as sodium, fluorine and arsenic complexes with organic matter.

Acidification of soils releases aluminium as a transportable solution. Mobilisation of aluminium by acid rain results in aluminium becoming available for plant uptake. As an element, aluminum cannot be degraded in the environment, but may undergo various precipitation or ligand exchange reactions. Aluminum in compounds has only one oxidation state (+3), and would not undergo oxidation-reduction reactions under environmental conditions. Aluminum can be complexed by various ligands present in the environment (e.g., fulvic and humic acids). The solubility of aluminum in the environment will depend on the ligands present and the pH.

The trivalent aluminum ion is surrounded by six water molecules in solution. The hydrated aluminum ion, [Al(H2O)6]3+, undergoes hydrolysis, in which a stepwise deprotonation of the coordinated water ligands forms bound hydroxide ligands (e.g., [Al(H2O)5(OH)]2+, [Al(H2O)4(OH)2]+). The speciation of aluminum in water is pH dependent. The hydrated trivalent aluminum ion is the predominant form at pH levels below 4. Between pH 5 and 6, the predominant hydrolysis products are Al(OH)2+ and Al(OH)2+, while the solid Al(OH)3 is most prevalent between pH 5.2 and 8.8. The soluble species Al(OH)4- is the predominant species above pH 9, and is the only species present above pH 10. Polymeric aluminum hydroxides appear between pH 4.7 and 10.5, and increase in size until they are transformed into colloidal particles of amorphous Al(OH)3, which crystallise to gibbsite in acid waters. Polymerisation is affected by the presence of dissolved silica; when enough silica is present, aluminum is precipitated as poorly crystallised clay mineral species. Hydroxyaluminum compounds are considered amphoteric (e.g., they can act as both acids and bases in solution). Because of this property, aluminum hydroxides can act as buffers

and resist pH changes within the narrow pH range of 4-5.

Monomeric aluminum compounds, typified by aluminum fluoride, chloride, and sulfate, are considered reactive or labile compounds, whereas polymeric aluminum species react much more slowly in the environment. Aluminum has a stronger attraction for fluoride in an acidic environment compared to other inorganic ligand.

The adsorption of aluminum onto clay surfaces can be a significant factor in controlling aluminum mobility in the environment, and these adsorption reactions, measured in one study at pH 3.0-4.1, have been observed to be very rapid. However, clays may act either as a sink or a source for soluble aluminum depending on the degree of aluminum saturation on the clay surface.

Within the pH range of 5-6, aluminum complexes with phosphate and is removed from solution. Because phosphate is a necessary nutrient in ecological systems, this immobilization of both aluminum and phosphate may result in depleted nutrient states in surface water.

Plant species and cultivars of the same species differ considerably in their ability to take up and translocate aluminum to above-ground parts. Tea leaves may contain very high concentrations of aluminum, >5,000 mg/kg in old leaves. Other plants that may contain high levels of aluminum include Lycopodium (Lycopodiaceae), a few ferns, Symplocos (Symplocaceae), and Orites (Proteaceae). Aluminum is often taken up and concentrated in root tissue. In sub-alpine ecosystems, the large root biomass of the Douglas fir, *Abies amabilis*, takes up aluminum and immobilizes it, preventing large accumulation in above-ground tissue. It is unclear to what extent aluminum is taken up into root food crops and leafy vegetables. An uptake factor (concentration of aluminum in the plant/concentration of aluminum in soil) of 0.004 for leafy vegetables and 0.00065 for fruits and tubers has been reported, but the pH and plant species from which these uptake factors were derived are unclear. Based upon these values, however, it is clear that aluminum is not taken up in plants form soil, but is instead biodiluted.

Aluminum concentrations in rainbow trout from an alum-treated lake, an untreated lake, and a hatchery were highest in gill tissue and lowest in muscle. Aluminum residue analyses in brook trout have shown that whole-body aluminum content decreases as the fish advance from larvae to juveniles. These results imply that the aging larvae begin to decrease their rate of aluminum uptake, to eliminate aluminum at a rate that exceeds uptake, or to maintain approximately the same amount of aluminum while the body mass increases. The decline in whole-body aluminum residues in juvenile brook trout may be related to growth and dilution by edible muscle tissue that accumulated less aluminum than did the other tissues. The greatest fraction of the gill-associated aluminum was not sorbed to the gill tissue, but to the gill mucus. It is thought that mucus appears to retard aluminum transport from solution to the membrane surface, thus delaying the acute biological response of the fish. It has been reported that concentrations of aluminum in whole-body tissue of the Atlantic salmon exposed to 190 and were directly related to the aluminum exposure concentration. In acidic waters (pH 4.6-5.3) with low concentrations of calcium (0.5-1.5 mg Ca/L), labile aluminum between 25 and 75 ug/L is toxic. Because aluminum is toxic to many aquatic species, it is not bioaccumulated to a significant degree (BCF <300) in most fish and shellfish; therefore, consumption of contaminated fish does not appear to be a significant source of aluminum exposure in humans.

Bioconcentration of aluminum has also been reported for several aquatic invertebrate species. BCF values ranging from 0.13 to 0.5 in the whole-body were reported for the snail. Bioconcentration of aluminum has also been reported for aquatic insects.

### Ecotoxicity:

#### Freshwater species pH >6.5

Fish: Acute LC50 (48-96 h) 5 spp: 0.6 (Salmo salar) - 106 mg/L; Chronic NOEC (8-28 d): 7 spp,NOEC, 0.034-7.1 mg/L. The lowest measured chronic figure was an 8-d LC50 of 0.17 mg/L for Micropterus sp.

Amphibian: Acute LC50 (4 d): *Bufo americanus*, 0.86-1.66 mg/L; Chronic LC50 (8-d) 2.28 mg/L Crustaceans LC50 (48 h): 1 sp 2.3-36 9 mg/L; Chronic NOEC (7-28 d) 3 spp, 0.136-1.72 mg/L

Algae EC50 (96 h): population growth, 0.46-0.57 mg/L; 2 spp, chronic NOEC, 0.8-2.0 mg/L

### Freshwater species pH <6.5 (all between pH 4.5 and 6.0)

Fish LC50 (24-96 h): 4 spp, 0.015 (S. trutta) - 4.2 mg/L; chronic data on Salmo trutta, LC50 (21-42 d) 0.015- 0.105 mg/L Amphibians LC50 (4-5 d): 2 spp, 0.540-2.670 m/L (absolute range 0.40-5.2 mg/L)

Alga: 1 sp NOEC growth 2.0 mg/L

Among freshwater aquatic plants, single-celled plants are generally the most sensitive to aluminium. Fish are generally more sensitive to aluminium than aquatic invertebrates.

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### 8349TFM-A Thermal Adhesive

#### Aluminium is a gill toxicant to fish, causing both ionoregulatory and respiratory effects.

The bioavailability and toxicity of aluminium is generally greatest in acid solutions. Aluminium in acid habitats has been observed to be toxic to fish and phytoplankton. Aluminium is generally more toxic over the pH range 4.4.5.4, with a maximum toxicity occurring around pH 5.0.5.2. The inorganic single unit aluminium species (Al(OH)2 +) is thought to be the most toxic. Under very acid conditions, the toxic effects of the high H+ concentration appear to be more important than the effects of low concentrations of aluminium is at approximately neutral pH values, the toxicity of aluminium increased from pH 7 to pH 9. However, the opposite relationship was found in other studies. The uptake and toxicity of aluminium in freshwater organisms generally decreases with increasing water hardness under acidic, neutral and alkaline conditions. Complexing agents such as fluoride, citrate and humic substances reduce the availability of aluminium to organisms, resulting in lower toxicity. Silicon can also reduce aluminium toxicity to fish.

Drinking Water Standards: aluminium: 200 ug/l (UK max.) 200 ug/l (WHO guideline) chloride: 400 mg/l (UK max.) 250 mg/l (WHO guideline) fluoride: 1.5 mg/l (UK max.) 1.5 mg/l (WHO guideline) nitrate: 50 mg/l (UK max.) 50 mg/l (WHO guideline) sulfate: 250 mg/l (UK max.) Soil Guideline: none available. Air Quality Standards: none available. **DO NOT** discharge into sewer or waterways.

#### 12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
neopentyl glycol diglycidyl ether	HIGH	HIGH

#### 12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
neopentyl glycol diglycidyl ether	LOW (LogKOW = 0.2342)

### 12.4. Mobility in soil

Ingredient	Mobility
neopentyl glycol diglycidyl ether	LOW (KOC = 10)

#### 12.5. Results of PBT and vPvB assessment

	Р	В	Т
Relevant available data	Not Available	Not Available	Not Available
PBT	×	×	×
vPvB	×	×	×
PBT Criteria fulfilled?	PBT Criteria fulfilled? No		
vPvB			No

#### **12.6. Endocrine Disruption Properties**

The evidence linking adverse effects to endocrine disruptors is more compelling in the environment than it is in humans. Endocrine distruptors profoundly alter reproductive physiology of ecosystems and ultimately impact entire populations. Some endocrine-disrupting chemicals are slow to break-down in the environment. That characteristic makes them potentially hazardous over long periods of time. Some well established adverse effects of endocrine disruptors in various wildlife species include; eggshell-thinning, displayed of characteristics of the opposite sex and impaired reproductive development. Other adverse changes in wildlife species that have been suggested, but not proven include; reproductive abnormalities, immune dysfunction and skeletal deformaties.

#### 12.7. Other adverse effects

Not Available

#### **SECTION 13 Disposal considerations**

#### 13.1. Waste treatment methods

Product / Packaging disposal	<ul> <li>Containers may still present a chemical hazard/ danger when empty.</li> <li>Return to supplier for reuse/ recycling if possible.</li> <li>Otherwise: <ul> <li>If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> <li>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</li> <li>A Hierarchy of Controls seems to be common - the user should investigate: <ul> <li>Reduction</li> <li>Reuse</li> <li>Recycling</li> <li>Disposal (if all else fails)</li> </ul> </li> <li>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</li> </ul> </li> </ul>

	<ul> <li>DO NOT allow wash water from cleaning or process equipment to enter drains.</li> <li>It may be necessary to collect all wash water for treatment before disposal.</li> <li>In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>Where in doubt contact the responsible authority.</li> <li>Recycle wherever possible or consult manufacturer for recycling options.</li> <li>Consult State Land Waste Authority for disposal.</li> <li>Bury or incinerate residue at an approved site.</li> </ul>
	<ul> <li>Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>
Waste treatment options	Not Available
Sewage disposal options	Not Available

# **SECTION 14 Transport information**

abels Required	
	NOT REGULATED by Ground ADR Special Provision 375 NOT REGULATED by Air IATA Special Provision A197 NOT REGULATED by Sea IMDG per 2.10.2.7 NOT REGULATED by ADN Special Provision 274 (The provision of 3.1.2.8 apply)

# Land transport (ADR-RID)

14.1. UN number	3082		
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol F diglycidyl ether copolymer)		
14.3. Transport hazard	Class 9		
class(es)	Subrisk Not Applicable		
14.4. Packing group			
14.5. Environmental hazard	Environmentally hazardous		
	Hazard identification (Kemler) 90		
	Classification code M6		
14.6. Special precautions for user	Hazard Label 9		
	Special provisions 274 335 3	75 601	
	Limited quantity 5 L		
	Tunnel Restriction Code 3 (-)		

# Air transport (ICAO-IATA / DGR)

14.1. UN number	3082			
14.2. UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. * (contains bisphenol F diglycidyl ether copolymer)			
	ICAO/IATA Class	s 9		
14.3. Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
(1235(63)	ERG Code	ERG Code 9L		
14.4. Packing group	III			
14.5. Environmental hazard	Environmentally hazardous			
	Special provisions		A97 A158 A197 A215	
	Cargo Only Packing Instructions		964	
	Cargo Only Maximum Qty / Pack		450 L	
14.6. Special precautions for user	Passenger and Cargo Packing Instructions		964	
	Passenger and Cargo Maximum Qty / Pack		450 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y964	
	Passenger and Cargo	Limited Maximum Qty / Pack	30 kg G	

# Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3082		
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol F diglycidyl ether copolymer)		
14.3. Transport hazard class(es)	IMDG Class     9       IMDG Subrisk     Not Applicable		
14.4. Packing group	III		
14.5. Environmental hazard	Marine Pollutant		

14.6. Special precautions for user	EMS Number	F-A, S-F
	Special provisions	274 335 969
	Limited Quantities	5 L

### Inland waterways transport (ADN)

	•		
14.1. UN number	3082		
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol F diglycidyl ether copolymer)		
14.3. Transport hazard class(es)	9 Not Applicable		
14.4. Packing group	II		
14.5. Environmental hazard	Environmentally hazardous		
14.6. Special precautions for user	Classification code Special provisions Limited quantity Equipment required Fire cones number	M6 274; 335; 375; 601 5 L PP 0	

### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

### 14.8. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
aluminium hydroxide	Not Available
bisphenol F diglycidyl ether copolymer	Not Available
aluminium oxide	Not Available
ammonium polyphosphate	Not Available
neopentyl glycol diglycidyl ether	Not Available
monomethyl phosphate ethoxylated	Not Available
carbon black	Not Available

### 14.9. Transport in bulk in accordance with the ICG Code

Product name	Ship Type
aluminium hydroxide	Not Available
bisphenol F diglycidyl ether copolymer	Not Available
aluminium oxide	Not Available
ammonium polyphosphate	Not Available
neopentyl glycol diglycidyl ether	Not Available
monomethyl phosphate ethoxylated	Not Available
carbon black	Not Available

# **SECTION 15 Regulatory information**

### 15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

	aluminium hydroxide is found on the following regulatory lists	
	Europe EC Inventory European Union - European Inventory of Existing Commercial Chemical Substances	International WHO List of Proposed Occupational Manufactured Nanomaterials (MNMS)
	(EINECS)	
	bisphenol F diglycidyl ether copolymer is found on the following regulatory lists	
	Chemical Footprint Project - Chemicals of High Concern List	
	aluminium oxide is found on the following regulatory lists	
	Chemical Footprint Project - Chemicals of High Concern List	European Union - European Inventory of Existing
	Europe EC Inventory	(EINECS)
		International WHO List of Proposed Occupational
		Manufactured Nanomaterials (MNMS)
	ammonium polyphosphate is found on the following regulatory lists	
	Europe EC Inventory	European Union - European Inventory of Existing
		(EINECS)

neopentyl glycol diglycidyl ether is found on the following regulatory lists

al Exposure Limit (OEL) Values for

g Commercial Chemical Substances

al Exposure Limit (OEL) Values for

g Commercial Chemical Substances

Chemical Footprint Project - Chemicals of High Concern List Europe EC Inventory	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
monomethyl phosphate ethoxylated is found on the following regulatory lists	
Not Applicable	
carbon black is found on the following regulatory lists	
Observiced Frankright Devicest, Observiceds of Llink Observer Link	International Aganay for Descarables Concer (IADC) Agente Classified by the IADC

Chemical Footprint Project - Chemicals of High Concern List	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List	Monographs
of Substances	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
Europe EC Inventory	Monographs - Group 2B: Possibly carcinogenic to humans
European Union - European Inventory of Existing Commercial Chemical Substances	International WHO List of Proposed Occupational Exposure Limit (OEL) Values for
(EINECS)	Manufactured Nanomaterials (MNMS)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

#### 15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

#### **National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	No (monomethyl phosphate ethoxylated)
Canada - DSL	Yes
Canada - NDSL	No (aluminium hydroxide; bisphenol F diglycidyl ether copolymer; aluminium oxide; ammonium polyphosphate; neopentyl glycol diglycidyl ether; monomethyl phosphate ethoxylated; carbon black)
China - IECSC	No (monomethyl phosphate ethoxylated)
Europe - EINEC / ELINCS / NLP	No (bisphenol F diglycidyl ether copolymer; monomethyl phosphate ethoxylated)
Japan - ENCS	No (ammonium polyphosphate; monomethyl phosphate ethoxylated)
Korea - KECI	No (monomethyl phosphate ethoxylated)
New Zealand - NZIoC	Yes
Philippines - PICCS	No (monomethyl phosphate ethoxylated)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (bisphenol F diglycidyl ether copolymer; ammonium polyphosphate; neopentyl glycol diglycidyl ether; monomethyl phosphate ethoxylated)
Vietnam - NCI	Yes
Russia - FBEPH	No (neopentyl glycol diglycidyl ether; monomethyl phosphate ethoxylated)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

### **SECTION 16 Other information**

Revision Date	07/03/2022
Initial Date	08/03/2022

### Full text Risk and Hazard codes

H318	Causes serious eye damage.
H351	Suspected of causing cancer.
H413	May cause long lasting harmful effects to aquatic life.

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

#### Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIOC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

### **Reason For Change**

A-2.00 - Modification to the safety data sheet